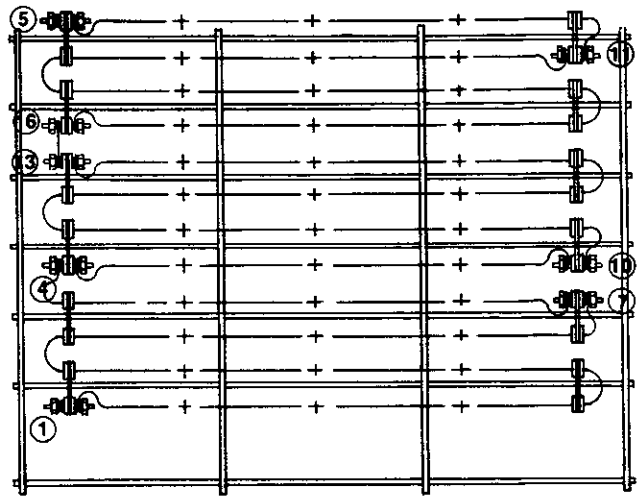
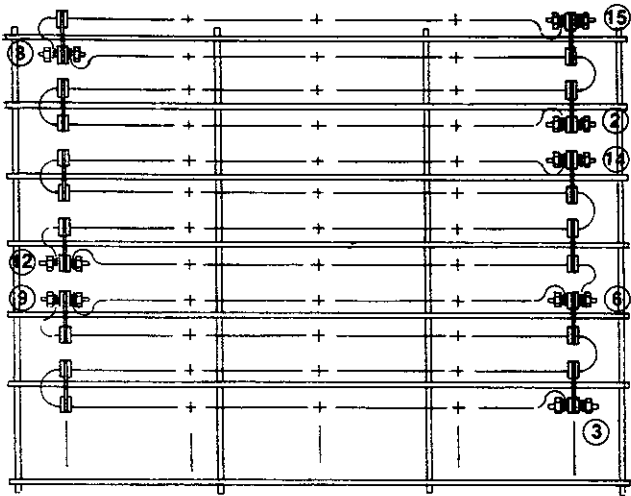


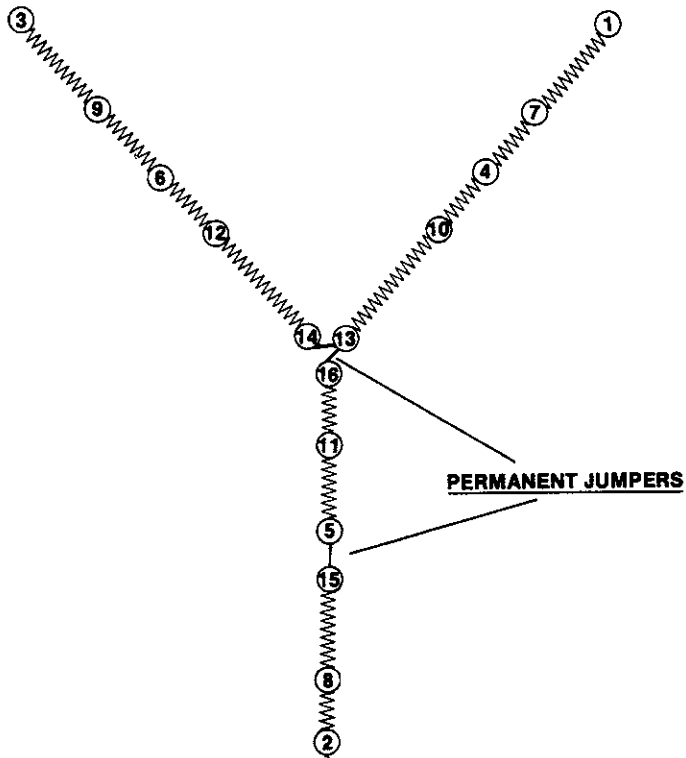
## Standard Heater Connections

Except 415 & 480 Volt — 1 Phase

V-15



○ TERMINAL NUMBERS



### VOLTAGES

**480 VOLT — 3 PHASE**  
LINE 1, 2, 3

**415 VOLT — 3 PHASE**  
LINE 1, 2, 3  
JUMPER 7-10, 9-12, 11-8

**240 VOLT — 3 PHASE**  
LINE 4, 5, 6  
JUMPER 1-2, 2-3

**208 VOLT — 3 PHASE**  
LINE 7, 8, 9  
JUMPER 1-2, 2-3, 7-10, 8-11, 9-12

**240 VOLT — 1 PHASE**  
LINE 1, 13  
JUMPER 1-2, 2-3, 7-10, 8-11, 9-12

**208 VOLT — 1 PHASE**  
LINE 7, 13  
JUMPER 7-8, 8-9

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